Gertech

GMA-CANopen Series Multi-turn Absolute Encoder

Features

Clock structure, Cooper-Gear-Type Multi-turn Absolute Encoder;

Permanent magnet and magnetic induction element are adopted, and through magnetoelectric conversion, converting the angular displacement of the shaft

into electrical pulse signal output.

Stable and High Reliable With a long working life;

Housing Diameter:58mm;

Hollow Shaft Diameter:12mm;

Resolution: Turns:Max16bit, Single Turn:Max. 16bit, Total Max. 29bits
CANopen Interface;

► Supply Voltage: 8-30v;

Widely used in various fields of automatic control and measurement system, such as machinery manufacturing, shipping, textile, printing, aviation, military industry Testing machine, elevator, etc.

▶ Vibration-resistant, corrosion-resistant, pollution-resistant;



Technical Parameter:

Item	Technical Parameter	Signal	Colour
Size	Housing Dia.:58mm; Shaft Dia.:10mm	Dc 8-30v	Red
Output Interface/ Method	CANopen	0v	Black
Resolution	Turns:Max16bit, Single Turn:Max. 16bit, Total Max. 29bits	CANopen H	Blue
Supply Voltage	8-30v;	CANopen L	White
Max. Frequency Response	350kHz		
Max. Rotary Speed	5000rpm		
Start Torque	9.8x 10 ⁻⁴ N•M		
Max. Shaft Loading	Axial: 29.4N, Radial:19.6N;		
Weight	0.2kg		
Grade of Protection	IP 67		
Working Temperature	-40 [~] 85°C		

*Customer can select their preferable the Output method, Supply Voltage and Required Resolution(Turns/PPR);

CANopen Interface

The encoder follows the "encoder device line rule class2", and is generally used as a slave device. For information not covered in this manual, please refer to the relevant sections of the documents "CIA Standard Specification 301" and "CIA Standard Specification 406" (these two specifications can be obtained from www.can-cia.org).

EDS Document

EDS files are provided to customers together with CANopen encoder. Please install EDS files on the main controller of CANopen before using CANopen encoder.

State Device

The CANopen device can be applied in different working states. By sending specific NMT messages , it can switch between different working states. The status diagram is as follows:

ltem	Description
(1)	Power On
(2)	Initialization Done, start information sent automatically
(3)	NMT message "start remote node"
(4)	NMT message "pre run"
(5)	NMT message "close remote node"
(6)	N MT message "reset node" or "reset communication"



Multi-turn Absolute Encoder



GA-CANopen Series Multi-turn Absolute Encoder

Initialization

This is the state that CANopen device enters for the first time after power on or hardware reset. After reading the parameter information stored in EPROM and completing the basic device initialization, CANopen device (encoder) automatically sends the startup information to the main controller to enter the "pre operation" state.

Pre Run

In this state, it can communicate through SDO. Because PDO does not exist, it cannot communicate through PDO. The configuration and parameter configuration of PDO can be completed by configuration program. The encoder can be put into operation directly by sending "start remote node".

Run

In this state, all communication objects are available. The slave device can send process data through PDO according to the parameter settings in the object dictionary. The main controller can access the object dictionary through PDO. The main controller sends "pre operation" message to make it enter "pre operation" state.

Stop

In this state, the slave device is forced to stop all communication (except the monitoring node). Communication through SDO through PDO is also. By sending specific NMT message, the master controller can directly enter into pre run or run state from the encoder.

Communication Object

There are four kinds of communication messages:

-Network management NMT: the NMT master controller controls the NMT status of the NMT slave device.

-Process data object PDO: used to transfer real-time data.-Service data object SDO: object dictionary for direct access to CANopen devices. -Special function object:

-Synchronous transmission (sync): provides a basic network synchronization mechanism. With this service, main controller can send real-time data. -Emergency: use this object whenever an error event occurs.

-Node guard: used to view the operation status of the slave device.

Relationship between device state and communication object:

	Initialization	Pre Run	Run	Stop
NMT		Х	Х	Х
PDO			х	
SDO		Х	Х	
Sync			Х	
Emerg	Х	Х	Х	
Boot-up				
Nodeg		Х	Х	Х

Predefined connection instructions

Main Controller→Encodrer(Broadcast)							
Communication Object COB Type	Function Code (Binary)	COB-ID(Hexadecimal)					
NMT	0000	001					
Sync	0001	080					
Main Controller→Encodrer(Point to Point)							
Emerg	0001	081-0FF					
PD01(Send)	0011	181-1FF					
PD02(Send)	0101	281-2FF					
SDO(Send)	1011	581-5FF					
SDO(Receive)	1110	601-67F					
Node monitoring		701-77F					

["]Communication object type" (send / receive) is from the perspective of device (encoder). The start message uses the cob-id of the node monitoring object.



NMT Object

NMT	Structure	
-----	-----------	--

COB-I	D(11Bit)	2 Bytes CAN Data		
Function Code	Node ID	Order	Encoder ID	
0000	0	NMD Function	Encoder ID	

If the encoder ID is 00h, NMT message is sent to all network accessing nodes.

NMT Function

Order(Hexadecimal)	NMT function	Node State
01	Start Remote Node	Run
02	Stop Remote Node	Stop
80	Enter Pre Run	Pre Run
81	Reset Node	Pre Run
82	Reset Communaction	Pre Run

Start Boot-up Object

Boot-up message structure:

COD-ID(Hexadecimal)	1 Byte CAN Data
700+Node ID	00

POD Object

PDO(Send) message consists of four CAN data bytes, to transmit the position value of the encoder

POD Structure

Identi	fication	4 Bytes CAN Data				
COD-ID(I	Hexadecimal)	Byte 0	Byte 0 Byte 1 Byte 2			
Function Code	Node ID	2 ⁷ -2 ⁰	2 ¹⁵ -2 ⁸	2 ²³ -2 ¹⁶	2 ³¹ -2 ²⁴	
		Low Byte			High Byte	

The three types PDO are defined as follows:

PDO1 cyclic mode: asynchronous transmission. The absolute rotary encoder automatically sends current process data cyclically without querying the host. The cycle time can be set programmatically. The value is between 1 and 65536. The unit is ms. (see "cycle time: 6200h object"). Circular mode can be used (or disabled) by setting the highest position of cob-id used by PDO1 (object 1800h, sub item 1) to "0" ("1").

PDO2 synchronous mode: synchronous transmission. Synchronization refers to sending PDO after main controller synchronizaton.

Synchronous message is a cob with a highest priority sent by the master controller to all slave devices. After receiving the synchronous message, the encoder will send back the process data. Each slave device transmits data according to its own node ID. If the encoder does not respond to all synchr-onization commands,

it should be set to respond after "n" units synchronization commands. The value of PDO2 "n" can be set by sub item 2 of object 1801h.

The value of PDO3, "n" can be set through the sub item 2 of object 1802h.

The synchronization mode can be used (or disabled) by setting the highest position of cob-id used by PDO (object 1801h or 1802h, sub item 1) to "0" ("1").

Note:Multiple transport modes can coexist.

SDO Object

SDO messages are used to query or change the parameters of the encoder, which are included in the object dictionary. The maximum of CAN data is 4 bytes, and the other 4 bytes are used for command, index, sub index and other fields. When the controller sends an SDO message to the encoder, the encoder will send the response information to the main controller (If error happens, error will be alarmed).



SDO Structure

Identi	fier		4 Bytes	CAN Data		1-4 Bytes CAN Data			
Identifie	er Hex.	0	1 2 3			4	5	6	7
Function Code	Node ID	Order	Indexes		Subindex	Process Data			
		1 Byte	Low Byte	High Byte	1 Byte	Low Byte			High Byte

Order

The content of command byte is transmitted through can network in the form of message.

There are three message forms:

-Settings: send configuration parameters to the device;

-Request: the main controller is used to read the data of the device;

-Alarm: the encoder is used to send error information to the main controller (for example, index does not exist, parameter is invalid, etc.)

Object Dictionary

Each object is represented as follows:

Index - sub index object name [data type, property]

-Indexes and subindexes are identified in hexadecimal.

-Properties: RO = read-only, RW = read-write.

-Unsigned 16 Data Type:

-Unsigned 32 Data Type:

Process Data Byte			Process Data Byte				
Byte 4	Byte 5		Byte 4 Byte 5 Byte 6 Byte 7				
Low Byte	High Byte		Low Byte			High Byte	

Standard Object(DS301)

Index - Subindex	Object Nan	Object Name [Data Type, Property								
1000-00	Device Typ Default val	be ue: 000101 000201	96h=Single I96h=Multi-t	Turn Absolut urn Absolute	e Encoder, I Encoder, DS	DS 406 3 406		[Unsigned32,ro]		
1001-00	Error regist If a bit of the Default val	er e register is : ue: 00h	set to "1", its	correspondi	ng error has	occurred.		[Unsigned	8, ro]	
1003 -00 -01 -02 -	Predefined This object Number of 0 Write 00h to Last error	Predefined error fields This object saves errors that the device has generated. Number of errors [unsigned 8, RW] Vrite 00h to clear the error history. Last error								
-04	An earlier e	n earlier error [unsigned 32, RO]								
1005-00	Cob ID sync Default valu	Cob ID synchronous message [unsigned 32, RW] Default value: 0000 0080h								
1008-00	Equipment Default: "AI	manufacture DK"	ername					[string, RO]	
1009-00	Hardware v	rersion						[string, RC	9]	
100A-00	Software ve	ersion						[string, RO]	
100C-00	Monitoring Default: 03	time e8h (MS)						[unsigned	16, RW]	
100D-00	Life time factor [unsigned 8, RW] Default value: 05H "node life time" = "0bj_100c" * "0bj_100d". When "node life time" is not equal to 0, "node monitoring" is enabled. If the slave device is not monitored in the service life, the "service life monitoring event" will be triggered. The red LED indicates the monitoring error, and the content of 1001h and 1003h objects will be updated. In order to eliminate errors, "reset node" message should be sent.									
1010-01	Storage par This object Controller	ameter holds all para → encoder (ameters to n (write)	on-volatile m	emory. The s	signal writte	n is "save".	[unsigned 3	2, RW]	
	COB-ID	Order	Inc	dex	Sub Index		Data	a Byte		
	600+ID	23	10	10	01	73	61	76	65	



Index - Subindex	Object Nam	ıe						[Data Type,	Property]	
	Encoder →	controller (confirm)							
	COB-ID	Order	Inc	lex	Sub Index		Dat	a Byte		
	580+ID	60	10	10	01	00	00	00	00	
1011-01	Restore defa This object i reset, the re Controller -	Restore default parameter [unsigned 32, RW This object is used to restore the default values of all parameters. When the written signal is "load", after settin reset, the restored default value takes effect. Controller → Encoder (write)								
	COB-ID	Order	Inc	dex	Sub Index		Dat	a Byte		
	580+ID	23	11	10	01	6F	6C	61	64	
	Encoder →	Controller	(confirm)		-			•		
	COB-ID	Order	Inc	dex	Sub Index		Dat	a Byte		
	580+ID	60	11	10	01	00	00	00	00	
	Controller	→ Encoder	(Reset Node	e)	Encoder \rightarrow C	ontroller (Boot up)	-		
	COB-ID	Order	Slave Dev	vice ID	COB-ID	Order				
	000	81	ID		700+ID	00				
	In order to s	ave the defa	ault values, tl	he function	of "store para	meters" nee	ed to be perfo	ormanced (se	e object 1010	
1014-00	EMCY COB Default valu This object	-ID ie 80h + nod defines the c	e ID cob-id of the o	emcy writin	g service			[Uns	gned32,rw]	
1018 -01 -02 -03	ldentifying Sales firm Manufactur Revision nu	objects er Imber						[unsigi [unsigi [unsigi	ned 32, RO] ned 32, RO] ned 32, RO]	
1800 -01 -02	PD 01 Trans For the sett COB ID of F Default valu Transmissio Default: FE	smission Pa ing of the cy PDO1 ue: 4000 018 on type H (asynchro	rameter this cle timer, see 0h + node ID nous transfe	type of PD(e object 62() (COB ID w r)	D asynchronoi)0h rithout RTR)	usly transmi	ts the positio	on value of the [unsig [unsig	e encoder. ned 32, RW] ned 8, RW]	
1801	PDO2 trans	mission para	ameter synch	nronously ti	ansmits the p	osition valu	e of encoder.	·		
-01	Cod ID of PI Default valu	DO2 e: 4000 028	0h + node ID	(COB ID w	ithout RTR)			[unsig	ned 32, RW]	
-02	Transmissic Default valu	on type e: 01h (sync	hronous trar	nsmission)				[unsig	ned 8, RW]	
	For the n-va	lue that requ	uires n synch	ronous sig	nals, it can be	set in sub ir	idex 2 of obje	ect 1801h.		
1802 -01	PDO3 trans Cob ID of PI	mission para DO3	ameter synch	nronously t	ransmits the p	osition valu	e of encoder.	[unsig	ned 32, RW]	
-02	Default valu Transmissic Default valu	ie: C000 038 on type ie: 01h (svno	30h + node IE chronous trar) (PDO3 dis	abled, no RTI	२)		[unsig	ned 8, RW]	
	For the n va Note:	lue of N resp	oonse signals	s, it can be	set in sub inde	ex 2 of objec	t 1802h.			
1401-01	It can be use	ing paramet) by setting the	ne nignest	DIT OT COD ID (C	bject 180xn	, sub index 1	of PDU to "	U" (or "1").	
	Default valu This object f	e: 6004 002 ollows ds40	0h 6 and contair	ns the posit	ion value of th	ie encoder.		lansiði	100 02, NVV]	
1A01-01	PDO2 mapp See object 1	ing paramet a00h, sub ir	er ndex 1.					[unsig	ned 32, RW]	
1A01-01	PDO3 mapp See object 1	ing paramet a00h, sub ir	ter ndex 1.					[unsig	ned 32, RW]	

Manufacturer Related Objects

Index - Subindex	Object Name	[Data Type, Property]
2104-00	Min. Value of Limit switch Default value: 0000 0010h If the position value is less than the value specified by the object 2104h, 12 bi This function can be turned on by setting the 12 bits of the object 6000h to "1"	[unsigned 32, RW] its of the object 6500h are set to "1". ".



Index - Subindex	Object Nam	e						[Data Type, Property]			
2105-00	Max Value of	Limit Switch	u					[unsigned 32, RW]			
	If the position	value is gre can be turne	ater than the d on by settir	value speci ng the 13 bit	fied by the is of the ob	object 2 ject 600	2105h)0h to	, 13 bits of the object 6500h are set to "1' "1".			
3000-00	Baud rate This object d	efines the bi	t rate of the c	levice, as s	hown in th	e follow	ring ta	[unsigned 8, RW] ble			
	Da	ta	Ва	Baud Rate							
	001	h	2	20Kb/s							
	01	h	5	50Kb/s			1				
	021	h	1	00Kb/s	То	change	the b	aud rate:			
	03	h	1	25Kb/s	set the	the obje n send t	ect 30 he co	00h, mmand "reset node" minuting")			
	04	h	250		(or	reset c	ommu	inication"), and finally store the paramet			
	05	h	500Kb/s								
	06	h	800Kb/s								
	07	h	1000Kb/s								
	Controller -	→ Encoder	1								
	COB-ID	Order	Inc	dex	Sub Inc	Sub Index Data		Data			
	600+ID	2F	00	30	00			See The List 00 00 00			
	Encoder \rightarrow	Encoder → Controller (confirm)									
	COB-ID	Order	Index		Sub In	dex		Data			
	580+ID	60	00	30	00			00 00 00 00			
	Controller \rightarrow Encoder (Reset Node)Encoder \rightarrow Controller (Boot up)							(Boot up)			
	COB-ID	Order	Slave Dev	ice ID	COB-ID	Oi	rder				
	000	81	ID		700+ID	0	0	-			
	The stored the lf it cannot be	ne paramete e stored, the	rs (see objec original bau	t 1010h). d rate will b	e used aft	erpowe	er on a	gain.			
3001-01	Node ID [unsi Default value The steps to o and store the Controller –	igned 8, RW : 01h change the r parameters → Encoder] this object on the second seco	defines the s are: set th	node iden e object fc	tifier of t	the de	evice. d the command "reset node",			
	COB-ID	Order	Ind	ex	Sub Ind	lex		Data			
	600+ID	2F	01	30	00			New Node ID 00 00 00			
	Encoder →	Controller (confirm)								
	COB-ID	Order	Ind	lex	Sub Inc	lex		Data			
	580+ID	60	01	30	00		00 00 00 00				
	Controller –	→ Encoder (Reset Node))	Encoder –	→ Contr	oller	(Boot up)			
	COB-ID	Order	Slave Devi	ce ID	COB-ID	Or	der				
	000	81	Origina	IID	700+ID	0	0]			
	The stored pa If it cannot be	arameters (s stored, the	see object 10 original nod	10h). e ID will be	used after	power	on aga	ain			



Objects specified in the equipment regulations (DS 406)

Index - Subindex	Object Name [Data Type								
6000-00	Running Parameters								
	Bit	Function	Bit=0	Bi	t=1				
	0	Encoder counting direction	CW	С	CW				
	1		N/A						
	2	Zoom function	Prohibit	Us	able				
	3-11		N/A						
	12	Min. Value of Position	Prohibit	Us	sable				
	13	Min. Value of Position	Prohibit	Us	sable				
	14-15		N/A						
	Default value: 0000H -The encoder counting direction defines whether the counting value increases or decreases when the rotation axis rotates clockwise or anticlockwise from the encoder axis. -Zoom function: if this function is disabled, the physical resolution is used (see objects 6501h and 6502h); if this function is used, the transmitted position value has the following relationship with the actual position value posTx=obj_6001 Real Pos obj_6002/Obj_6501								
001-00	Resolution per revolution This object determines f the second digit of 600 To prevent counting error	Resolution per revolution [unsigned 32, RW] This object determines the number of steps for each revolution of the encoder. I f the second digit of 6000h is "1", then the object is enabled. To prevent counting errors, make sure that the result of obj_6501 is an integer. obj_6001							
002-00	Total measurement range[unsigned 32, RW]This object determines the total number of steps in the measurement range.If the second position of 6000h is "1", the object is used.Give an example:The "total hardware resolution" of the multi turn encoder is 16777216, and the 6501h value of the object is 4096,If the value of object 6001h is 2048, then obj_6002 = (16777216 x 2048)/4096 = 8388608;								
6003-00	Preset value The preset value is the To prevent operational	set position value, which will b errors, the default value must	e reached when the not exceed "total har	encoder sha dware resol	ft rotates to ution.".	a certain an			
004-00	Position value This object defines the	position output values of the co	ommunication object	s 1800h, 18	unsi <u>(</u> 01h and 180	gned 32, RO 2h.			
200-00	Cycle time Default value: 0064h (1 Cycle timer is used in as	00ms). synchronous communication to	o adjust the cycle inte	erval of pd01	[unsig (object 180	ned 16, RW 0h) transmis			
500-00	Running Status				[Uns	igned16, ro]			
	Bit	Functio	on	Bit=0	Bit=1				
	0	Encoder counting	direction	CW	ccw				
	1		N/A						
	2	Zoom functi	on	Prohibit	Usable				
	3-11		N/A	1					
	12	Less than the minimum value of	or not (object 2104h)	Prohibit	Usable				
	13	Less than the minimum value of	or not (object 2104h)	Prohibit	Usable				
	14								
	15	Actual operation status	Ston/Pre Run	D	ning				
		15 Actual operation status Stop/Pre Run Runing							



Objects specified in the equipment regulations (DS 406)

Index - Subindex	Object Name	[Data Type, Property]
6501-00	Hardware resolution per revolution This object is used to define the number of resolvable steps per revolution on the hardw To use other values, see object 6001h.	[unsigned 32, RO] ware.
6502-00	Total turns of hardware This object defines the maximum number of turns that can be measured on the hardwa "Total hardware resolution" = "obj_6501" X "obj_6502". To use other values, see 6001	[unsigned 32, RO] ire. h and 6002h
6504-00	Supported error messages Default value: 0000H (alarm not supported)	[unsigned 16, RO]
6506-00	Supported alarm information Default value: 0000H (alarm not supported))	[unsigned 16, RO]
6507-00	Regulations and software version Default value: 0301 0101h (software version = 1.1 encoder profile version = 3.1).	[unsigned 32, RO]
6508-00	Run time [unsigned 32, RO] Default = FFFF FFFH (not used)	
6509-00	Offset This object contains offset values, which are calculated based on preset and location	[integer32, RO] values
650A-01	Production offset value This object contains the manufacturing offset value. This value gives the offset between the physical zero point and the numerical zero poi	[integer32, RO] nt on the encoder disk.
650B-00	Serial number Default = FFFF FFFH (not used)	[unsigned 32, RO]

Note:

In order for the changed parameters to take effect, you need to perform the save parameters operation (see object 1010h). If the operation of "save parameter" is not executed, the parameter will be lost when the "reset node" command, the "reset communication" command or the power is turned off.

Parameter Setting

The following are some examples of data exchange between the main controller and the encoder when setting parameters. "Id" is used to represent the address of the encoder. The value is written in hexadecimal.

 $\cdot Set$ operation and pre operation status

NMT Message	COB-ID	Order	Node	
Run	000	01	ID	
Pre Run	000	80	ID	

Set Single Turn Resolution(2¹⁶=0001 0000h

Controller→Encoder(Setting Request)

COB-ID	Order	Inc	lex	Sub Index	Process Data			
600+ID	23	01	60	00	00	00	01	00

Encoderr→Controlle(Confirm Request)

COB-ID	Order	Inc	lex	Sub Index	Process Data			
580+ID	60	01	60	00	00	00	00	00

Set Total Resolution(2²⁸=1000 0000h)

Controller→Encoder(Setting Request)

COB-ID	Order	Inc	lex	Sub Index	Process Data			
600+ID	23	02	60	00	00	00	00	10

Encoderr→Controlle(Confirm Request)

COB-ID	Order	Inc	lex	Sub Index	Process Data			
580+ID	60	02	60	00	00	00	00	00



Set Runnning Parameters (counting direction: clockwise, scaling function: use, limit switch: disable)

Controller→Encoder(Setting Request)

COB-ID	Order	Inc	lex	Sub Index	Process Data			
600+ID	2B	00	60	00	04	00	00	00

Encoderr→Controlle(Confirm Request)

COB-ID	Order	Inc	lex	Sub Index	Process Data			
580+ID	60	00	60	00	00	00	00	00

Set preset value (preset value is 1000 = 03e8h) Controller→Encoder(Setting Request)

COB-ID	Order	Inc	lex	Sub Index		Proc	cess Data	
600+ID	23	03	60	00	E8	03	00	00

Encoderr→Controlle(Confirm Request)

COB-ID	Order	Inc	lex	Sub Index		Process Data		
580+ID	60	03	60	00	00	00	00	00

Set synchronization counter (n = 5 = 05H) Controller \rightarrow Encoder(Setting Request)

COB-ID	Order	Inc	lex	Sub Index		Process Data		
600+ID	2F	01	18	02	05	00	00	00

Encoderr→Controlle(Confirm Request)

COB-ID	Order	Inc	lex	Sub Index	Process Data			
580+ID	60	01	18	02	00	00	00	00

Disable sync mode Read COB-ID via PDO2

Controller→Encoder(Setting Request)

COB-ID	Order	Inc	lex	Sub Index		Process Data		
600+ID	40	01	18	01	00	00	00	00

Encoderr→Controlle(Confirm Request)

COB-ID	Order	Ind	ex	Sub Index	Process Data			
580+ID	43	01	18	01	В0	B1	B2	В3

COB-ID read by PDO2: ((B3 < 24) (B3 < 16) (B1 < 8) (B0)). The highest position is 1: B3 = 0x80;

Set the new COB-ID with PDO2:

Controller→Encoder(Setting Request)

COB-ID	Order	Inc	lex	Sub Index		Proc	ess Data	
600+ID	23	01	18	01	B0	B1	B2	В3

$Encoderr \rightarrow Controlle(Confirm Request)$

COB-ID	Order	Inc	lex	Sub Index	Process Data			
580+ID	60	01	18	01	00	00	00	00



Use Cycle Mode

Set Cycle Time (100ms = 64H) Controller→Encoder(Setting Request)

COB-ID	Order	Inc	lex	Sub Index	Process Data			
600+ID	2B	00	62	00	64	00	00	00

Encoderr→Controlle(Confirm Request)

COB-ID	Order	Inc	lex	Sub Index	Process Data			
580+ID	60	00	62	00	00	00	00	00

Read COB-ID via PD 01

Controller \rightarrow Encoder(Setting Request)

COB-ID	Order	Inc	lex	Sub Index	Process Data			
600+ID	40	00	18	01	00	00	00	00

Encoderr→Controlle(Confirm Request)

COB-ID	Order	Inc	lex	Sub Index	Process Data			
580+ID	43	00	18	01	B0	B1	B2	В3

COB-ID read by pd01: ((B3 < 24) (B3 < 16) (B1 < 8) (B0)). The highest position is 0: B3 & = 0x7F;

Set the new COB-ID with PD 01:

Controller→Encoder(Setting Request)

COB-ID	Order	Inc	lex	Sub Index	Process Data			
600+ID	23	00	18	01	B0	B1	B2	B3

Encoderr→Controlle(Confirm Request)

COB-ID	Order	Inc	lex	Sub Index	Process Data			
580+ID	60	00	18	01	00	00	00	00

In order to make the changed parameters to take effect, you need to perform the save parameters operation (see object 1010h). If the operation of "save parameters" is not performed, the parameters will be lost when the "Resurrection node" command, the "reset communication" command or the power is turned off.

Warning objects

For the meaning of the warning information,

please refer to the section "SDO abnormal interrupt code" in "draft CIA standard 301" on www.can-cia.org.

Emergency object

An emergency object is triggered when an error occurs inside the device.

Emergency Object Structure

Identification	CAN Data							
COB-ID (HEX)	0	1	1 2					
Object 1014h	Error	Code	Error Register	Specific code				
	Lowest position	Highest position	1001	00 00 00 00 00				

-Error code defined:1000h -node monitoring error5530h -memory error



External Dimension



*The External Dimension can be customized as per customers demands

Note:

- Adopt elastic soft connection shall be applied between encoder shaft and output shaft of user end to avoid damage of encoder shaft system due to serial movement and run out of user shaft.
- ▶ Please pay attention to the allowable axle load during installation.
- ▶ Make Sure that the difference Between Axial Degree of encoder shaft and user output shaft shall be no more than 0.20mm, and the deviation angle with axis shall be less than 1.5 °.
- ▶ Try to avoid knocking and falling collision during installation;
- ► Do not connect the power line and the ground wire in reverse.
- \blacktriangleright The GND wire shall be as thick as possible, generally larger than ϕ 3.
- > Output lines of encoder shall not be overlapped with each other to avoid damaging output circuit.
- ► Signal line of encoder shall not be connected to DC power supply or AC current to avoid damaging output circuit.
- ▶ The motor and other equipment connected to the encoder shall be well grounded without static electricity.
- ▶ Shielded cable shall be used for wiring.
- ▶ Before starting the machine, carefully check whether the wiring is correct.
- During long-distance transmission, the signal attenuation factor shall be considered, and the output mode with low output impedance and strong anti-interference ability shall be selected.
- Avoid using in strong electromagnetic environment.